

BREN, Inc. MATERIALS OFFSET CHART

MATERIAL	BLADE	SPEED		FORCE		OFFSET	
ULTRA CUTII/PROCUT	45DBN	10-90cm	3-36inch	120-220g	4-8oz	0.25mm	0.010inch
SSB-CUT	55DBJ	10-80cm	3-32inch	350-450g	12-16oz	0.30mm	0.012inch
POLY-CUT	45DBN	10-35cm	3-14inch	190-260g	6-9oz	0.25mm	0.010inch
POLY-CUT SC	45MSC	10-25cm	3-10inch	190-220g	6-8oz	0.30mm	0.012inch
POLY-HT	45MSC	10-25cm	3-10inch	80-160g	2-6oz	0.30mm	0.012inch
CLEAR-CUT 7B	55DBJ	5-15cm	2-6inch	350-600g	12-21oz	0.30mm	0.012inch
CLEAR-CUT 5B	55DBJ	5-15cm	2-6inch	250-350g	8-12oz	0.30mm	0.012inch
V-MASK SIGN	45DBN	15-70cm	6-28inch	90-140g	3-5oz	0.25mm	0.010inch
VINYL	45DBN	5-80cm	2-32inch	80-140g	3-5oz	0.25mm	0.010inch
REFLECTIVE	60DBN	5-15cm	2-6inch	150-230g	5-8oz	0.75mm	0.030inch
MAGNETIC	60DBN	5-15cm	2-6inch	560-600g	20-21oz	0.55mm	0.022inch

Chart shows average settings with new blade, properly adjusted. Note: MSC blades are used in the small-character "M" style holder.