

3. Remove the pinch roller by sliding the pinch roller right, to the notch at the right side of the rail. You can then remove it through the notch as shown in *Figure 3*.

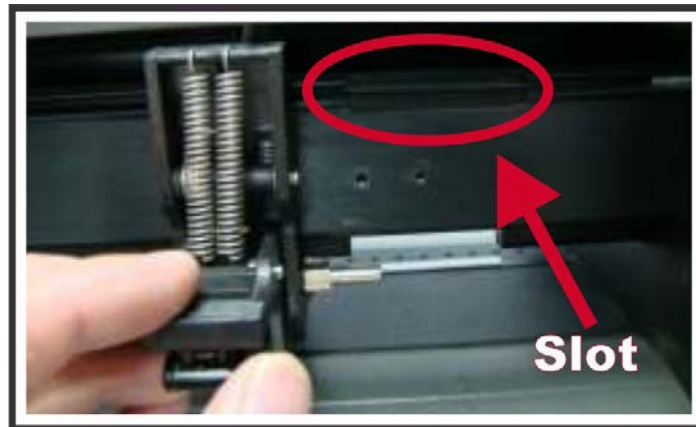


Figure 3

4. You are now ready to install the replacement pinch roller. Be sure the replacement pinch roller is **DIS**-engaged. The CAM must be showing (pointing down), and the square must be perpendicular to the direction of the rail as show in *Figure 4*.

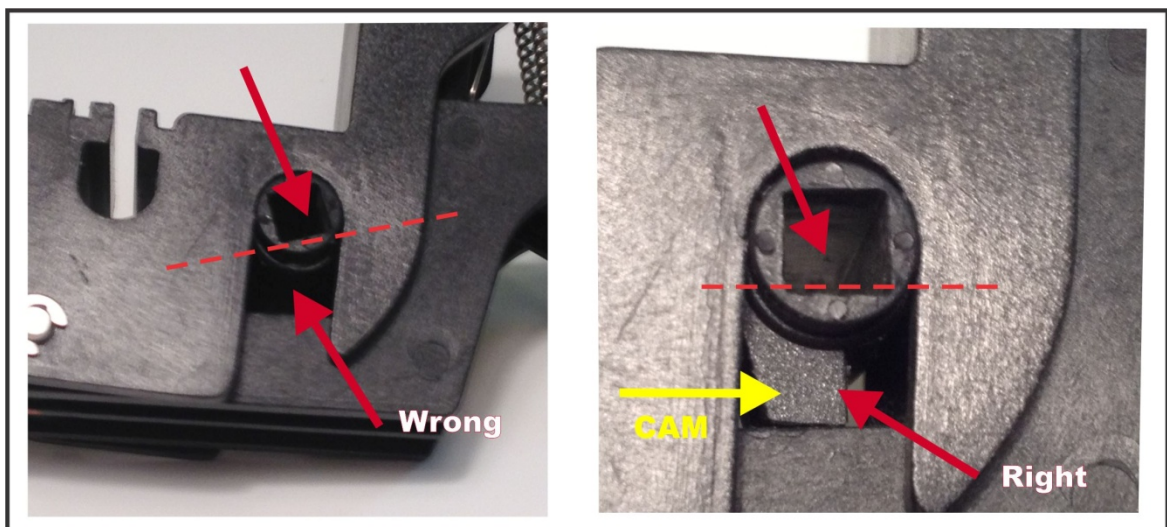


Figure 4

5. Install the replacement pinch roller; be sure that it is aligned squarely to the rail. Note: the pinch roller replacement must be installed in the **DIS**-engaged position.